



 GST-Systeme GmbH

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The Company

GST-Systeme GmbH was established in the year 1990 with the target, to supply the Gas-, Oiland Chemical Industries with special products on a high technical quality. To establish the targets on the market, it was necessary to develop new drafts on basis of

existing techniques or to develop them complete new and integrate them with patents into GST-Systeme. Therefore, we use the In-house- Knowledge, which is based on over 20 years experience of scientific research and development.

The result of these drafts is this program of delivery which is also the mirror image of the requirements of our customers. However, even if the tasks are the Separation technique, Gas handling equipments or the Control technique with the area Safety-Equipment-Systems with the keyword: "Mechanical and electrical Interlocking device" – we as supplier and responsible company for these systems keep our promises.

Depending on the international customers, we work very close with other companies together which have the same tasks.

International competitive ability, innovative products which will be further developed on the special requests of our customers is the result of this cooperation.

If you do not know our company yet, do not hesitate to test us and become our customer, who attaches great importance to competence, individual care, commitment and delivery time.

Your team of GST-Systeme



General Information about our Interlocking Devices

Criterias of design

All our interlocking systems are designed under following criterias:

- Reliability
- Availability
- Functionality
- Maintainability
- Installation
- Adjustment
- Fire safe

Full Linear Key-Concept

The linear key assures the most simple operation for the operator in the field since only one "push in" or "pull out" of the key will unlock or lock (no turning).

To this full linear concept dirt, ice or sand will never block the internals in the locking mechanism.

Therefore all interlocking devices are maintenance free during lifetime. A full range of the interlocking systems has successfully passed the certification by TÜV, the German independent safety authority that has developed world's most stringent tests for Safety Interlocking Systems.

The key is a stainless steel AISI 316 blade with uniquely coded grooves, ensuring that one key only will fit in the key-entry of a corresponding lock; this excludes human errors under all circumstances. This coding principle enables over 2000 unique combinations, which can be easily expand to over 6000.

There are three locations to stick tag plates for the individual tagging.

Material

All the Interlocking devices are manufactured completely in stainless steel AISI 316 or comparable. It is also possible to use other materials.

Certification

All the Interlocking devices can be supplied with material Certificates in according with EN 10 204-2.1 and EN 10 204-2.2.

General Features

- Robust and compact, easy to operate, fire safe
- Resistant to dirt, sand and moisture
- Single hand key insertion followed by automatically locking or unlocking
- Static lock body, therefore the keys remain on same position
- Maintenance free and greased for life
- Internal linear mechanism avoids sticking effect of the key
- A single- and double key execution
- No modification to mount the locks to the valves
- Installation can be done while valve is under pressure
- Optional: Integration of alarm switches; a lock by-pass construction by means of shear pins; status indication lamps; electrical key traps.
- TÜV certified, made of AISI 316 stainless steel

GST-Systeme GmbH



Interlock Series NDL

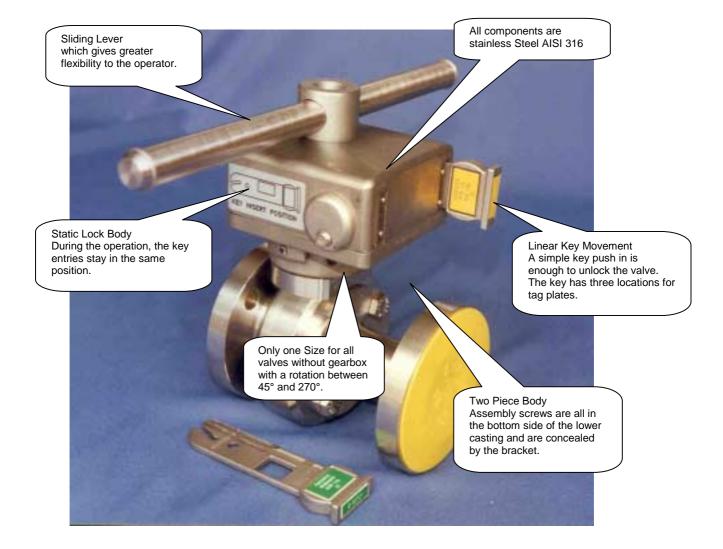
90° Valves

Description

The interlock from the series **N**inety **D**egree Lock (NDL) should be used for ball-, plug- and butterfly valves. The NDL can also be used for every kind of valves, switches etc with a rotation between 45° and 270°. The locks can be delivered with single and double key execution. The adaption to the valve will be done integrally without any changes to the valve top work.

The lock body is static; therefore the keys remain on same position. The sliding lever with an adjustable lever length indicates the open or closed position of the valve.

The interlock from the series Ninety-Degree Lock is delivered in one size. Under normal circumstances we can use them for valves up to six inch. For larger valves normally gearboxes are used.



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Interlock Series MRL

Multiturn Valves

Description

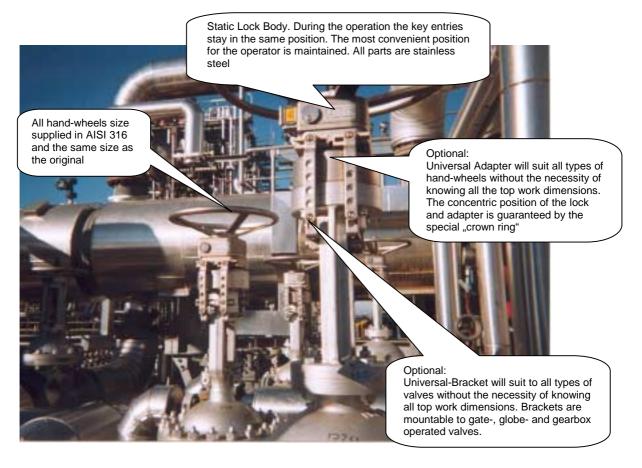
The interlock from the series **M**ulti **R**otate Lock (MRL) is a lock for multiturn applications like gate- or globe valves with rising hand-wheel or rising stem, butterfly- and ball valves with gearboxes.

A key can be released in either the open or closed position, which ensures the valve is locked in the desired position. Since the number of rotations will vary from valve to valve, this unit is equipped with a field adjustable counting mechanism. Tightening two screws on either side of the lock easily carries out setting. Setting is only possible if the operator is in possession of the special tamperproof-fitting tool. The key comes free between a half hand-wheel turn before and after the set points. For large valves with a gearbox it is possible to use a X-Counter. This means the customer specifies the key free area.

The locks can be delivered with single and double key execution. The adaption to the valve will be done integrally without any changes to the valve top work. The lock body is static; therefore the keys remain on same position.

The interlock from the series Multi Rotate Lock is delivered in two sizes. Under normal circumstances we can use the small one for valves up to three inch. For larger valves normally we use the large one. The size of the lock depends to the geometric data of the drive bush and the size of the stem.

The locks are supplied with a fully AISI 316 hand wheel, which will have the same diameter as the original in order to maintain the correct torque parameters of the host valve.



Interlock Series CL



Vessel

Description

The interlock from the series **C**losure Lock (CL) is used for vessels, quick closures, safety doors and fences and can be delivered in single and double key execution. The adaption will be done internally without any changes to the host equipment.

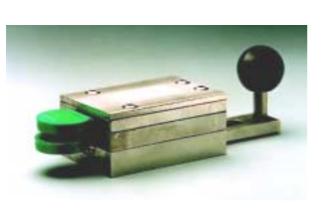
To ensure that a safety door, closure or fence is fully closed before a next operation in a predetermined sequence can be executed safely, the closure lock is inevitable.

Located on the inside of a safety door or fence, to avoid that the operator will be trapped in the hazardous area by door lock, an escape facility can be supplied.

An alternative lock unit can be supplied with a double key system that makes it impossible to

lock the door from outside. For some closures like those manufactured by GDengineering, the sleeve is directly connected to the bleedbolt: the bleed bolt can thereby only be unscrewed after release the sleeve from the CL.









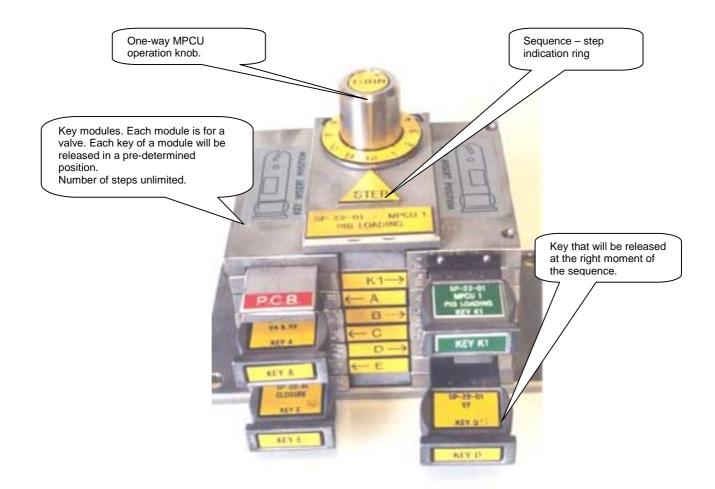
Control Unit Series MPCU

Description

The Control Unit from the **M**echanical **P**rocess **C**ontrol **U**nit (MPCU) is a mechanical device, which can be operated only in a pre-determined way. A whole interlocking switch-over-sequence can be programmed into it. All steps necessary to exclude all possible human error can be made only in the way the process engineer engineered.

Since the MPCU is a fully AISI 316 mechanical device, it can very easily be installed local to the (hazardous) plant-installations. The operator does not have to go to the control room each time he wants to have a key.

The MPCU is used for non-linear sequential processes, e.g. batch processes, pig traps procedures, etc. The design of the MPCU is unique modular. In the standard version are 60 steps possible.





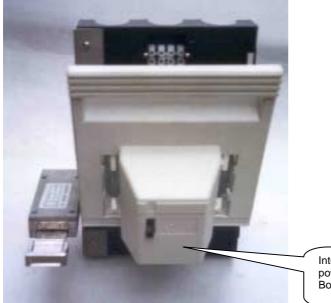
Interlock Series BL

Bolt Lock

Description

The interlock from the series **B**olt Lock (BL) is suitable for a lot of interlocking tasks. However, fences, doors, gearboxes 90°- and multi turn valves, line blinds, electrical switches can be executed in single, double and multi key type.

Bolt Locks are no integral locks like series NDL or MRL. Adapters or modifications must be designed to the host valve or equipment. In combination with these series bolt locks will be used for special applications.





Interlocking of a high power switch with a Bolt-Lock.





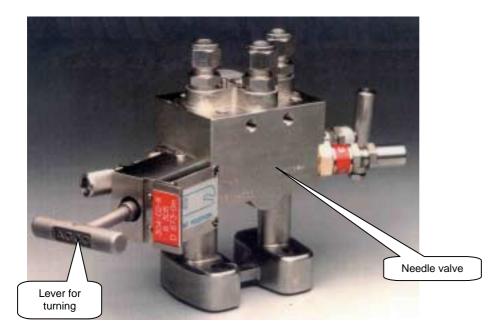


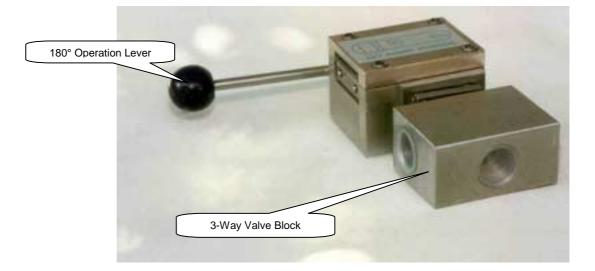
Needle Valve

Interlock Series NVL

Description

The interlock from the series **N**eedle **V**alve Lock (NVL) is a lock for multiturn applications like hand operated Needle-, Control-, Flow-, Check-, Metering- and Shut-Off valves, single- or manifold bar in single and double key execution. The adaption to the valve will be done integrally without any changes to the valve top work. The lock body has only two parts, a body and a locking unit to trap / release the key. The fire safe construction has no soft sealing and remains operable at any time after a fire. The simplicity gives optimum strength.







Electrical Switch

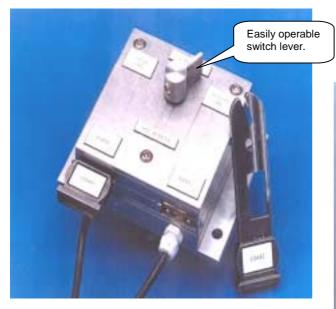
Interlock Series ESL

Description

The interlock from the series **E**lectrical **S**witch **L**ock (ESL) can be mounted to any type of switch. In all case the lock will be mounted to the switch, it is done without modification of the switch housing and therefore it will not jeopardize the explosion proof certification.

The lock is made of stainless steel 316 and can be supplied in single and double key execution, with or without switch, for rotary-, proximity-, inductive-/capacitive-switches, for High-, Medium-, and Low-voltage switches.

With the Electrical Switch Lock it is possible to integrate main power switches on pumps or other electric devices into the interlocking sequence.







Interlock Series SL

Shackle Lock

Description



The interlock from the series **S**hackle Lock (SL) is a lock for multi turn applications. This type is a low cost solution in case sophisticated locking with the lock series Multi Rotation Lock and Ninety Degree Lock is not required. The SL is available in several sizes that enable locking of all valve sizes. However, interlocking between valves is not possible. The lock body of the Shackle Lock consists of two main parts only: the body and the shackle. The Lock is secured to the valve by means of a special fitting tool. Optional the Shackle Lock can be delivered with a hole for a padlock. Therefore it is impossible to remove the screw.

The Shackle Lock is available in two different sizes, which depends of the valve size.







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Interlock Series SSL

Shackle Lock

Description

The interlock from the series **S**hackle **S**liding Lock (SSL) is a lock for multi turn applications. This type is a low cost solution in case sophisticated locking with the lock series Multi Rotation Lock and Ninety Degree Lock is not required.

Conditional through the system key, it is possible to integrate the Shackle Sliding Lock into a sequence as the final lock. But take care; no control of the position of the valve is possible. No key is necessary to place the Shackle Sliding Lock at the valve, because the Shackle can only slide into one direction. To pull the shackle out of the lock body the right coded system key is required.

The shackle of the Sliding Lock can be delivered in different lengths; if necessary also other sizes of the lock are available.







Pad Lock

Description

The interlock from the series **P**ad Lock (PL) is a lock for multi turn valves in combination with a chain and all other applications that can be locked by a normal padlock. This type is a low cost solution in case sophisticated locking with the lock series Multi Rotation Lock and Ninety Degree Lock is not required.

Conditional through the system key, it is possible to integrate the Pad Lock into a sequence as the final lock. But take care; no control of the position of the valve or the other applications is possible.

No key is necessary to close a Pad Lock, because the Shackle can be closed like a normal Pad Lock with a rotary key. For opening the Pad Lock the right coded system key is required.

The shackle of the Pad Lock can be delivered in different lengths and diameters; if necessary also other sizes of the lock are available.





Interlock Series TE

Time Exchange

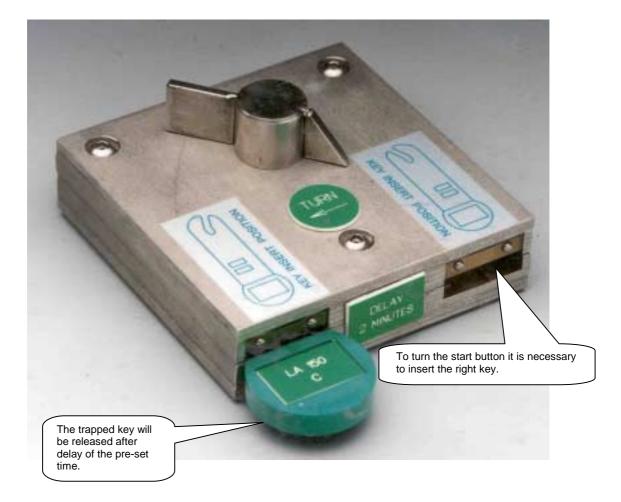
Description

The interlock from the series **T**ime **E**xchange (TE) is a key exchange unit with integrated mechanical timer to control a safety sequence in special processes where a time delay is required. Also available is the electrical Time Exchange, which is called Time Switch Lock Panel (TSLP). To release the trapped key it is required to insert the right free key. Once this key is insert the timer start button can be turned and the time starts to run. The trapped key will be released after the pre-set time is delayed.

Typical applications are:

- A vessel is being purged or drained for a period of time before the next step in the sequence may start.
- A door could not be opened before the machine stands still.
- The stirring machine of a vessel must run a period of time before the next valve can be opened.

For the way back in the sequence the exchange of the keys will be done directly. The period of time will be adjusted during the assembly in our company.



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Interlock Series ASLP

Actuator Locking

Description

The interlock from the series **A**ctuator **S**witch Lock **P**anel (ASLP) can be used for all kinds of electrical proceeds components as a part of the interlocking sequence. With the actuator Switch Lock Panel it is possible to guarantee the position of the actuated valve or components by using the limit switches of the actuator. So it is very easy to integrate them into an interlocking sequence.

Typical application is the change of an oven to the decoking process.

We also can use a special kind of relay circuit if it is not possible to use the limit switches of the actuator.

At first the keys will be checked in the mechanical unit by their coding. If the right key is insert the actuator can be steered by the pushbuttons of the Actuator Switch Lock Panel and the next key comes free if the electrical proceed component arrives at the new position. During this time all keys are trapped.

The electrical part of the Actuator Switch Lock Panel like electrical circuit, appearance and explosion proof classification will be designed on base of customer's specification.





Interlock Series HL

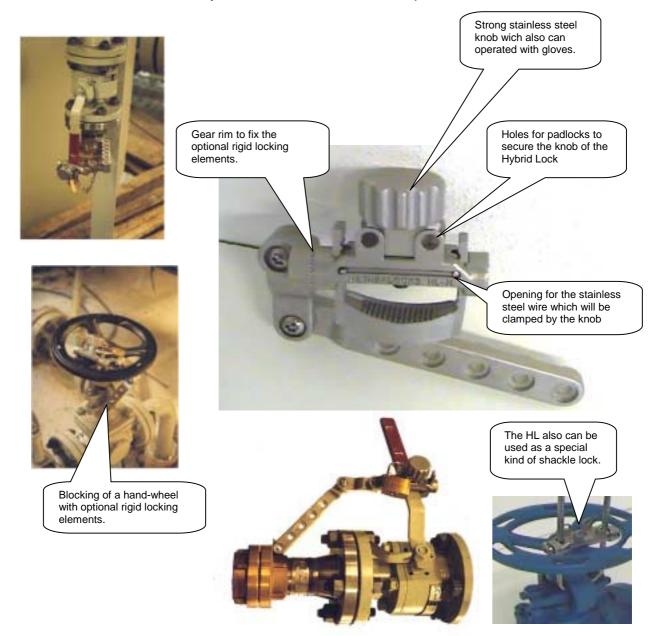
Hybrid Lock

Description

The lock from the series **H**ybrid **L**ock (HL) is a single unique lock off device that can lock off ball-, globe-, gate- and gearbox operated valves.

This type is a low cost solution in case sophisticated locking with the lock series Multi Rotation Lock and Ninety Degree Lock is not required. The Hybrid Lock is suitable for locking every type and size of valve in any fixed position. It is easily and quickly installed because adjusting parts are not required. However, the material of the Hybrid Lock is fully stainless steel AISI 316 and therefore ideal for all environments.

The standard delivery occurs with a stainless steel wire or optional with rigid locking elements. The knob of the Hybrid Lock does have holes for padlocks to secure it.





Interlock Series MC

Multi Clasp

Description

The lock from the series **M**ulti-**C**lasp (MC) is used for locking of electrical switches and other kind of components with a hole larger than 5 mm. To the strong stainless steel lock body can up to six independent pad-locks with a shackle diameter of 8mm can be attached. There is also enough space allocated for unique coding/tagging.





Accessories Series CKC

Key Cabinet

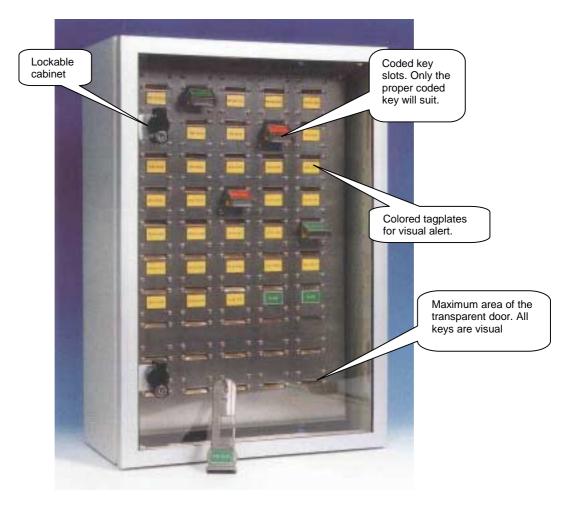
Description

The safety accessories from the series **C**ompact **K**ey **C**abinet (CKC) is used to keep the start- and end keys of a locking sequence at a safe place. The compact Key Cabinet would be delivered with unique coded key positions. At every key entry a tag plate that indicates all necessary information of which valve or system is active can be placed.

The cabinet has key entries with codes, which are identical to the key codes, so there is no possibility that an operator is able to insert a key in the wrong position. The key is always visible since the cabinet is equipped with a non-combustible transparent door part. The area of the transparent door has been maximised all key tag plates are in visual range.

The cabinet can be supplied with a tag plate, which shows all typical P&ID's. The door is executed with a lock to close the cabinet. No sharp edges are on the cabinet that could injure the operator. The cabinet can be mounted to the wall.

Therefore it is possible to use electrical switches etc. to indicate the key for the process control system.



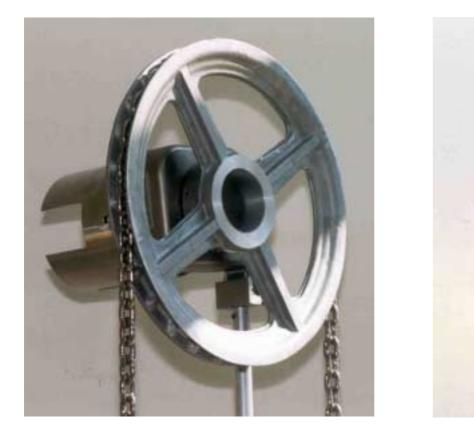


Accessories Chain-Wheel & Key-Extension

Description

With this kind of accessories it is possible to integrate inaccessible valves into the locking sequence. The Chain-Wheel is directly fixed with the locks from the series MRL and NDL The material of the chain wheel is aluminium and the chain stainless steel.

With the Key-Extension it is possible to reconcilable the distance between the operator areas to the lock area. The Key-Extension would be delivered in customer specified length. For several different lengths it is possible to use a moveable extension. The material of the grip for the key is stainless steel and for the extension aluminium.



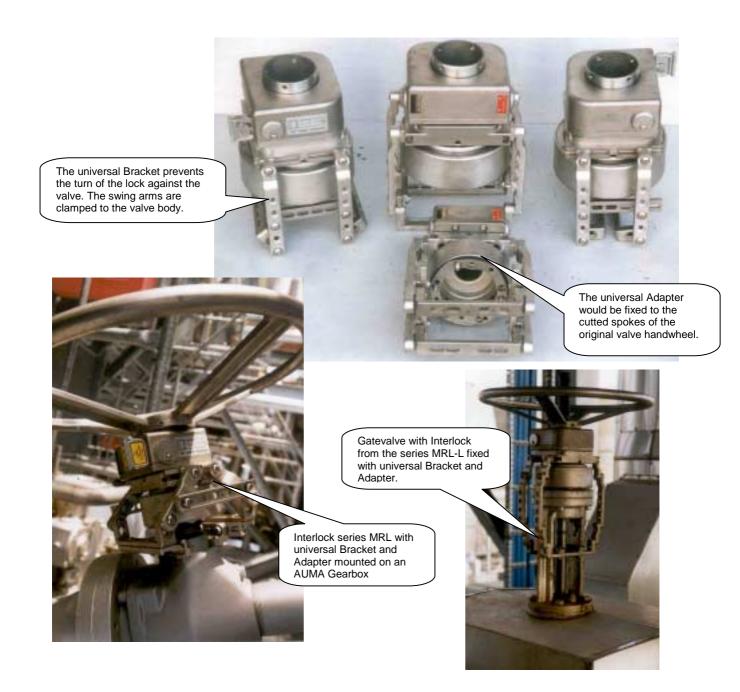


Accessories Universal Bracket and Adapter

Description

The accessories Universal Bracket and Adapter are used for the interlocking series MRL and NDL. The advantage of this accessories is, only less valve information like hand wheel- and stem- diameter are necessary in opposite of the construction for Custom Made Bracket and Adapter.

The obvious cost advantage shrinks through the additional costs for mounting depending on the mounting time. At the end the price difference between Universal- and Custom Made-Bracket and Adapter is less than ten percent.



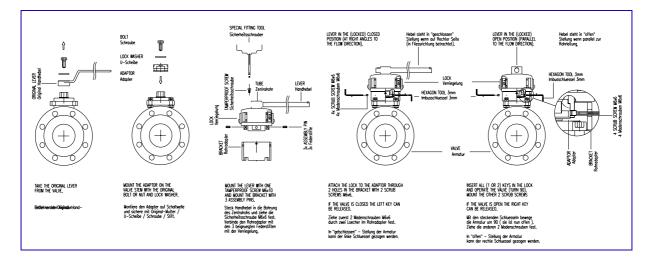
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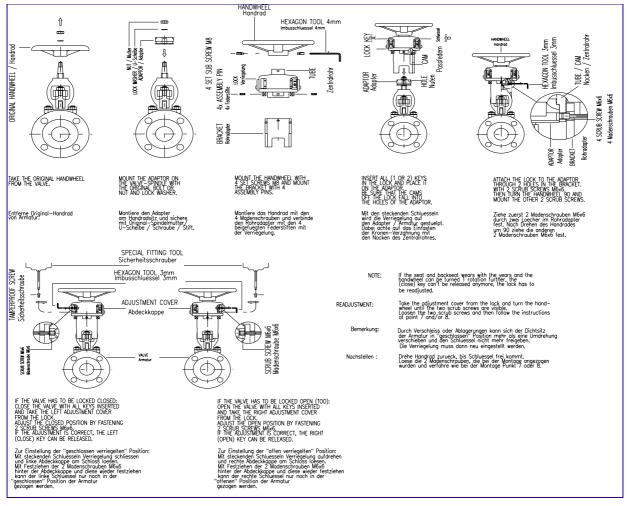
Mounting Instructions

With "Custom Made" Bracket and Adapter

Interlock Series NDL



Interlock Series MRL

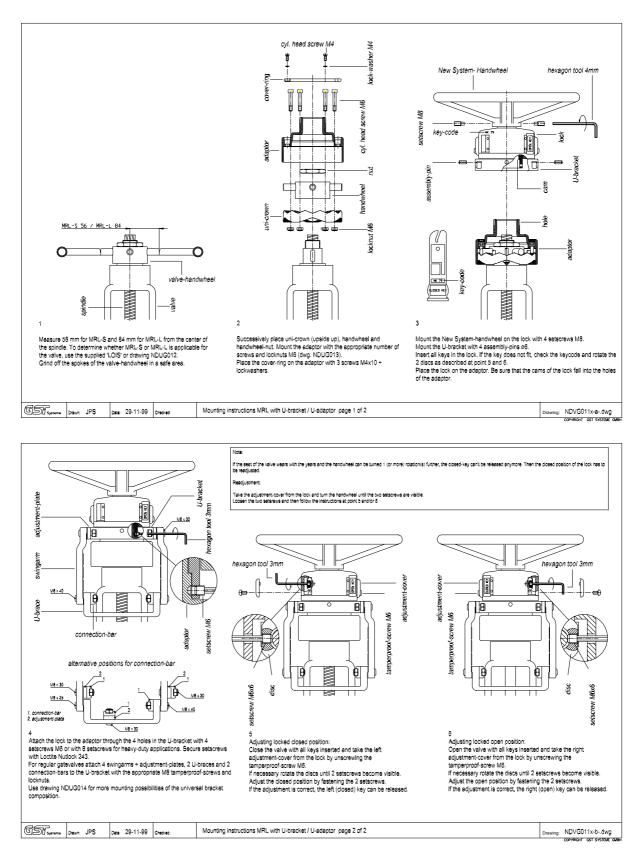


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With Universal Bracket and Adapter



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Reference List for Interlocking Systems

Customer

A/S NORSKE SHELL ABB LUMMUS CREST ABU DAHBI GAS INDUSTRIE AGIP AKER OFFSHORE AKER ENGINEERING AMERADA HESS ARCO ATOCHEM **AVENTIS** BASELL **BASF** Deutschland **BASF Belgium BASF USA BASF Spain** BAYER **BP** England **BP** Deutschland **BP EXPLORATION BP CHEMICALS BRITISH GAS BRV**, HI-FAB BSL **CLARIANT** CHEMVIRON UK CONOCO CONOCO UK (B&R) DEA D.S.M. Niederlande D.S.M. Deutschland DONG-AH - KOREA DOW DU PONT **EDELEANU** ERN G.V.A. - SWEDEN GASUNIE HAMILTON BROS HERCULES HOECHST HOLBORN HOWE BAKER ENG. I.C.I. AMERICAS I.C.I. C & P

NPC, IRAN JOHN BROWN ENGINEERING KOSA **KRUPP UHDE KUWAIT OIL** LEWIS OFFSHORE LINDE LURGI MARATHON OIL McDERMOTT ENG. MIRO MOBIL MOOSGAS MOSS ROSENBERG N.A.M. NOORDGASTRANSPORT NORSK HYDRO NORTH SEA PETROCHEMICAL OCCIDENTAL OMV PENNZOIL PENNZOIL NEDERLAND PETROLAND PHILLIPS PETOLEUM PLACID ROW SAGA PETROLEUM SHELL SHELL EASTERN PETROLEUM SHELL EXPRO SHELL EXPRO SHELL RAFFINADERI SHELL UK **SNAMPROGETTI** STATOIL **TECHNIP** TOTAL TRACTEBEL UHDE ULTRAMAR UOP **VEBA OIL** WINTERSHALL



Projects



Double PSV system for Mongtstad Norway





Gullfaks A Platform Norway

Girassol FPSO Elf Angola

Asgard A FPSO Norway



DEA Heide Germany



Double PSV system for Aramco Saudi Arabia

Batch process Hoechst Germany

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DELIVERY PROGRAMM GST-Systeme GmbH

Our product range consists of:

- □ Aerosol / mist eliminators
- Vane separators
- Multi cyclone separators
- High- pressure / temperature separators / filters
- □ Gas and oil separators
- Liquid/liquid separators
- Pneumatic, hydraulic, electric valve actuator systems
- □ Electric heater systems
- Hydraulic power pack systems
- □ Wellhead control systems
- □ Injection systems
- □ Lube oil systems
- □ Line break systems
- □ Manifolds
- Gas treatment systems
- Heater systems
- □ Fuel gas conditioning systems
- Pipeline scraper and sub sea- / handling systems
- □ Skid mounted units

Interlocking and safety systems for industrial plants world-wide

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